



03A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE SE ZÁMKY ZOBRAZEN NA LISTU Č.2

20.10.2016

7 LONG TAIL TAIL.
 11 FINE TAIL. RASHLEY
 24/105 014430

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : $R = 10$
- Bend radii : $R = 4$

PŘEKLAD

дне: 17.12.2014

PROVEDL/A

16-11-2016

ARCHIV

N# 14/0407

Condition at time of delivery	X
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	
without burrs acc. WN 1310	
Permissible top-end rounding during flame cutting (also positive bend acc. WN 5572)	
oil-free / free of grease	
oiled	
oiling permissible	X

[illegible]

LASER cutting tolerances			
NDA : min cutting radius without dimensions R = 1 mm unless otherwise specified			
± 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000
± 05	± 08	± 10	± 15
± 05	± 05	± 20	± 20

<ul style="list-style-type: none"> ○ roundness = 1/2-1/4 - □ straightness/flatness = GT ○ concentricity/un out = GT ⊙ symmetry = GT ≡ parallelism = GT ⊕ position = GT 	<p>Confidential document</p> <p>Deliver to recipient where NO WORK</p>
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to protection notice 100 0000 110000	100 0000 110000
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Approved

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